



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4063-1

Job Sheet 174582



Part No: D4063-1

Job Qty: 6 ea

Part Name: Drain Hose



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/19/18

Job Tracking No:

Due Date: 4/10/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP rev A 10.02.02 new issue Prelim EC verified by: DD IPP Rev:B 10.05.17 as per ECN10-562 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		4/9/18	0.00	0.00	Purchasing		At 18/03/21
102	Packaging	6 pcs		4/9/18	0.00	0.00	Packaging2		At 18/03/21
105	Small Fab	6 pcs		4/10/18	0.00	0.29	Small Fab-5		FF DAS 38
107	QC	6 pcs		4/10/18	0.00	0.00	QC5		38
120	QC	6 pcs		4/10/18	0.00	0.00	QC6		38
130	Packaging	6 pcs		4/10/18	0.00	0.00	Packaging3-2		APR 03 2018
140	QC21-SA	6 Ea		4/10/18	0.00	0.00	QC21		APR 03 2018

Part Op Descriptions: 105 - CUT TO LENGHT AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	DAS	Container
193-6	Stratoflex D4063-1	6 ft (1 ea)	100-Purchasing	13 9-89	39364

MAR 20 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	193-6	6/12	0	0

Part Specifications

Specifications could not be found.

Plex 3/19/18 9:22 AM Dart.Gagnon.Michelle



PART NO: D4063-1
Serial No/Batch: S054102
Revision:
Operation:
Change No:

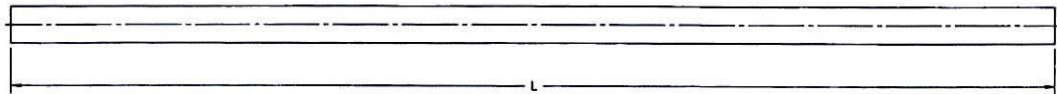
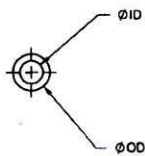
Packaging

Mfg Date: 03/22/18
Job No: 174582

05.9

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4063-1	193-6
D4063-3	193-8

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	MATERIAL SPEC	LENGTH	INSIDE ϕ NOMINAL "ID"	OUTSIDE ϕ NOMINAL "OD"
D4063-1	AVIALL	193-6	SEAMLESS BUNA-N	MIL-H-5593	17.0	0.38	0.60
D4063-3	AVIALL	193-8	SEAMLESS BUNA-N	MIL-H-5593	24.0	0.50	0.75

D4063-X VENT HOSE

RELEASED
2010-05-15

- NOTES:**
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4063-1/-3" AND B/N USING WHITE FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.11 lbs

A		NEW ISSUE		10.02.05	
REV.	DESCRIPTION	BY	DATE		
DESIGN				DART AEROSPACE LTD	
DRAWN				HAWKESBURY, ONTARIO, CANADA	
CHECKED				DRAWING NO.	REV. A
MFG. APPR.				D4063	SHEET 1 OF 1
APPROVED				TITLE	SCALE
DE APPR.				VENT HOSE	NTS
DATE	10.02.05	COPYRIGHT © 2010 BY DART AEROSPACE LTD			

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039364

Supplier: AVI002-VU
Aviall
PO BOX 842267
Dallas, TX 75284-2267 USA
Phone: 905-676-1695
Fax: 905-676-9046

PO No: PO039364

PO Date: 3/20/18

Due Date: 3/27/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

REVISED

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	193-6		Stratoflex D4063-1 receive pcs	Firmed	3/27/18	12 ft	0 ft	12 ft	\$3.32/ft	\$39.84
Line Item Note AS PER DWG D4063 REV. A JOB NO. 174582										
2	AN4-13A	AN4-13A	Bolt	Firmed	3/27/18	200 Ea	0 Ea	200 Ea	\$0.18/Ea	\$36.00
3	AN4-20A		Bolt	Firmed	3/27/18	100 Ea	0 Ea	100 Ea	\$0.25/Ea	\$25.00
4	AN44-7A		Eyebolt	Firmed	3/27/18	4 Ea	0 Ea	4 Ea	\$9.17/Ea	\$36.68
				Firmed	4/19/18	2 Ea	0 Ea	2 Ea	\$9.17/Ea	\$18.34
Sub Total:						6	0	6		\$55.02
5	AN4C13A	AN4C13A	Bolt	Firmed	3/27/18	100 Ea	0 Ea	100 Ea	\$0.64/Ea	\$64.00
6	AN5-10A		Bolt	Firmed	3/27/18	50 Ea	0 Ea	50 Ea	\$0.25/Ea	\$12.50
7	AN5-13A		Bolt	Firmed	3/27/18	50 Ea	0 Ea	50 Ea	\$0.2822/Ea	\$14.11
8	AN525-832R6		Screw receive ea	Firmed	3/27/18	100 pcs	0 pcs	100 pcs	\$0.0601/pcs	\$6.01
9	AN5-45A		Bolt receive ea	Firmed	3/27/18	10 pcs	0 pcs	10 pcs	\$1.27/pcs	\$12.70
10	AN6-35A	AN6-35A	Bolt	Firmed	3/27/18	30 Ea	0 Ea	30 Ea	\$1.10/Ea	\$33.00
11	AN970-3		Washer receive ea	Firmed	3/27/18	100 pcs	0 pcs	100 pcs	\$0.0481/pcs	\$4.81
12	MS20470AD4-4		Rivet, Universal Head	Firmed	3/27/18	2,069 Ea	0 Ea	2,069 Ea	\$0.00868/Ea	\$17.96

DAS
38
9-89

Line Item Note 1 lbs

Plex 3/22/18 3:21 PM dart.lavoie.chantal



A BOEING COMPANY

AVIALL SERVICES INC
2750 REGENT BLVD
DFW AIRPORT TX 75261
USA

Commercial Invoice

Government Transaction Number

NOEEI FTR 30.36

Tracking Number

428527376327

Delivery Number

8005644000

Commercial Invoice Number

9307127257

Ship From

LU_US_1000

Ship Date

21 March, 2018

AVIALL CENTRAL WAREHOUSE
2750 REGENT BLVD.
DFW AIRPORT TX 75261
USA

Incoterms

EXW Shipping Point

Sold To	10003952	Ultimate Consignee	10003952	Ship To	10003952	Freight Forwarder	400010
DART AEROSPACE LTD 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7 CANADA		DART AEROSPACE LTD 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7 CANADA		DART AEROSPACE LTD 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7 CANADA		FEDEX FEDEX NATIONAL LTL INC PO BOX 94515 PALATINE IL 60094-4515	
						Tax Number: 20-4734803	

Comments:

ATTN Freight Forwarder: Email a copy of Master Air Way Bill (MAWB) to aesaudits@aviall.com

Item	Part Number & Description	Country of Origin	Quantity	UOM	Unit Value USD	Extended Value USD
10	193-6 - HOSE: LOW PRESSURE,RUBBER Export Tariff: 4009310000 Export Classification: 9A991.d Authorization: NLRAT_JAN_2020 Sales Order: 1003925575 PO: PO039364 Batch Number : 7364742274	US	12	FT	3.32	39.84
20	AN4-13A - BOLT: HEX HD,ST Export Tariff: 7318152000 Export Classification: 9A991.d Authorization: NLRAT_JAN_2020 Sales Order: 1003925575 PO: PO039364 Batch Number : 7364657903	US	200	EA	0.18	36.00
30	AN4-20A - BOLT: HEX HD,ST Export Tariff: 7318152000 Export Classification: EAR99 Authorization: NLRAT_JAN_2020 Sales Order: 1003925575 PO: PO039364 Batch Number : 7364741432	US	100	EA	0.25	25.00